

5.

Return to the diagnostic scan tool window.

6.

 **NOTE:** Unlimited Key Mode should only be used to program more than 8 keys for fleet vehicle purposes. The RKE function only operates for the first 2 keys programmed when the Unlimited Key Mode is enabled. Enabling the Unlimited Key Mode disables the RKE function until an Erase and Program Keys function is carried out. Disabling the Unlimited Key Mode restores the RKE function without the need to erase and reprogram keys.

Select the appropriate procedure and follow the on-screen instructions.

GENERAL PROCEDURES > KEY PROGRAMMING USING TWO PROGRAMMED KEYS

Programming

 **NOTE:** This procedure works only if 2 or more programmed keys are available.

 **NOTE:** This procedure works only if the customer spare key programming is enabled.

 **NOTE:** When programming keys, the RKE transmitter and the PATS portion of the key are programmed at the same time.

1.

Insert the first programmed PATS key into the ignition lock cylinder and turn the ignition lock cylinder to RUN (maintain the key in RUN for approximately 3 seconds).

2.

Turn the first key to OFF and remove the key from the ignition lock cylinder.

3.

Within 10 seconds of turning the first key to OFF, insert a second programmed PATS key into the ignition lock cylinder and turn the key to RUN (maintain the key in RUN for approximately 3 seconds).

4.

Turn the second key to OFF and remove the key from the ignition lock cylinder.